

Date: Friday, 23/05/2008 12:41:37 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: QUICK RELEASE FASTENER				
Job Number	: 39456							
Estimate Number	: 10131							
P.O. Number	:			Part Number	: D2372			
This Issue	: 23/05/2008	S.O. No. :		Drawing Number	: D2372 REV A			
Prsht Rev.	: NC			Project Number	: N/A			
First Issue	: / /	Type :		Drawing Revision	: A			
Previous Run	: 37448			Material	:			
Written By	:			Due Date	: 10/06/2008			
Checked & Approved By	: <u>JLD 08.5.23</u>			Qty:	30	Um: Each		
Comment	: Est: C 03.06.06 Reformat; Updated Step 2 KJ/RF							

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 <b>Comment:</b> PURCHASING Issue P/O: <u>6437</u> <i>C 208/105/23 (30)</i> Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black
2.0	D2372	Quick Release
		 <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s) QUICK RELEASE
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1 Receive and Inspect for transit damage <i>1/26/2 (30)</i>
4.0	QC6	DIMENSIONAL CHECK
		 <b>Comment:</b> DIMENSIONAL CHECK Inspect dimensions as per Dwg D2372 <i>5/28/08/02 (30) write</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST30</u> <i>10/26/3 (30)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 39456

Part Number: D2372

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/03 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/06/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

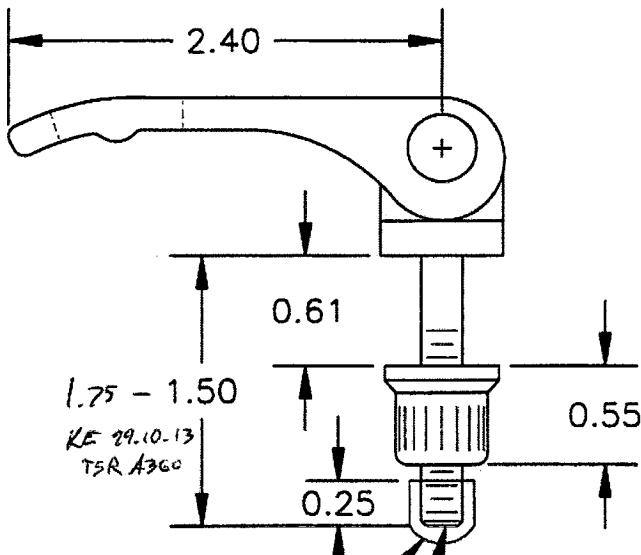
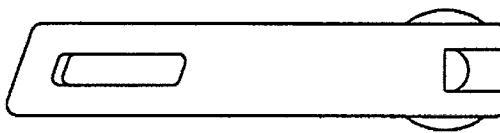
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bow</i>	APPROVED <i>S</i>	DRAWING NO. D2372
DATE 95:02:24		REV. A SHEET 1 OF 1 TITLE SCALE QUICK RELEASE

**RELEASED**  
*96 06 10 AM*

OPTIONAL { PLASTI-DIP END  
M6 x 1 CUT TO LENGTH -

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 39456

ALLOY CAM TYPE  
SEAT QUICK RELEASE BLACK  
NORCO PART NUMBER: 25-5129-01



462 HAZELDEAN ROAD  
KANATA, ONT. K2L 1V3  
TEL # (613) 831-2059  
GST: 135809325

\*\*\* SALES RECEIPT \*\*\*

STATION #: 01 DATE: May-29-2008 7:40 pm  
CUSTOMER #: 6329577  
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL  
LE  
SERVED BY: NICK INV# KA196751

CODE DESCRIPTION

PO NUMBER	PO00006437
21149 BIKE PART	
30 @	4.20
	126.00
VISA	132.30
	SUBTOTAL
	126.00
	GST
	6.30
	PST
	6122-5207
	TOTAL
	132.30

S  
08/06/02

GAS PRICES ON THE RISE, BUY A BIKE! WIN-  
WIN STAY FIT AND LOSE WEIGHT

\*\*\*\*\*  
\* IN-STORE CREDIT/EXCHANGE \*  
\* WITHIN 20 DAYS WITH RECEIPT \*  
\* FINAL SALE ON DISCOUNTED ITEMS \*  
\*\*\*\*\*

**DART****Purchase Order**

Date May 23, 2008	Page 1
Purchase Order Number PO00006437	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawsbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**FAXED**  
6086527D**Vendor Address:**

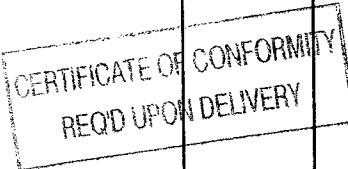
Kunstadt Sports  
462 Hazeldean Road  
Kanata, ONT K2L 1V3  
Phone (613) 831-2059  
Fax (613) 831-3057

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawsbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-KUN001	May 23, 2008	N30	Purolator	May 29, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
30.0000	D2372	Quick Release Comments: AS PER DWG D2372 REV. A NORCO, P/N: 25-529-01 ALLOY SEAT QUICK RELEASE BLACK B39456	5/29/2008	No	4.200000	Each	126.00



Comments:	Tax Summary:	6.30	Less: included tax	0.00
	GST	0.00		
	GSTM	0.00		
	GSTD	0.00		
Entered By: 	CLAVOIE		Subtotal	126.00
Approved By: _____			Total tax	6.30
			Total purchase order in	
			CAD Dollars	132.30